

Date: Wednesday, 1/23/2008 11:35:21 AM
User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	PACKER		
Job Number	36918		Part Number	D2150		
Estimate Number	10225		Drawing Number	D2150 REV. A		
P.O. Number	:		Project Number	N/A		
This Issue	1/23/2008	S.O. No. :	Drawing Revision	A		
Prsht Rev.	NC		Material	:		
First Issue	/ /	Type : SMALL /MED FAB	Due Date	1/30/2008	Qty:	50
Previous Run	34466		Um:	Each		
Written By	<u>1/23/08 0123</u>		JLM			
Checked & Approved By						
Comment	Est C 00.11.27 Re-format (mpp 2101) EC Est Rev.D 06-08-23 Now on Waterjet					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M2024T3S040	2024-T3 .040 sheet
Comment: Qty.: 0.0263 sf(s)/Unit Total : 1.3125 sf(s) Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Batch: <u>106272</u> HR 8-1-25		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2150 Dwg Rev: <u>A</u> 8-1-25 Prog Rev: <u>A</u>		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>HR 8-1-25</i>
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK <i>do 08/01/25 X57</i>
Comment: SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 <i>1/23/08/25 57</i>
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes Yes No No DQA: D Date: 08/01/03
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/23/2008 11:35:22 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PACKER

Job Number: 36918

Part Number: D2150

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

YL

08-01-28

(X57)

7.0 POWDER COATING

POWDER COATING



M 106379

(57)

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

BL 08-01-29

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(5X)

Comment: INSPECT POWDER COAT

M-B

08/01/29

9.0 PACKAGING 1

PACKAGING RESOURCE #



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: S17

Po 8/01/30 57

(57)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Do 8/01/31

Job Completion



L 8/01/31

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	36918
Description: Packer	Part Number:	D2150
Inspection Dwg: D2150	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

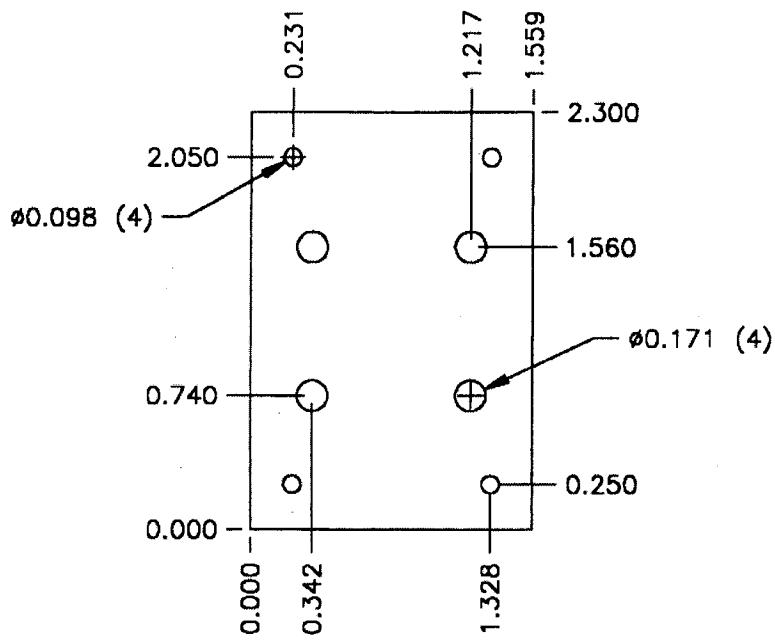
X First Article Prototype

Measured by:	<u>12</u>	Audited by:	<u>1</u>	Prototype Approval:	N/A
Date:	<u>8-1-25</u>	Date:	<u>0806/125</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.09.28	New Issue	KJ/JLM	JLH

DART

DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2150	REV. A SHEET 1 OF 1
DATE 95:05:01		TITLE PACKER	SCALE 1:1

RELEASED
96/06/13 BW

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36918

MATERIAL: 2024-T3, 0.040 THICK
FINISH: WHITE POWDER COAT HI-GLOSS